

# Material

## 75 FKM 99104

black  
cross linking: bisphenolically

revision index	revision date			page	1 / 2
4	2/10/2015				
<b>Physical properties</b>		<b>required</b>	<b>actual</b>		
<b>Density</b> DIN EN ISO 1183-1		1.88 ±0.03	1.88	g/cm <sup>3</sup>	
<b>Hardness</b> DIN ISO 7619-1		75 ±5	78	Shore	
<b>Modulus</b> 100 %, DIN 53504, S2		---	5.9	MPa	
<b>Tensile strength</b> DIN 53504, S2		> 8.5	11	MPa	
<b>Elongation at break</b> DIN 53504, S2		> 150	220	%	
<b>Compression set</b> DIN ISO 815, 22 h, 175 °C		< 25	17	%	

## Material 75 FKM 99104

black  
cross linking: bisphenolically

**revision index**

4

**revision date**

2/10/2015

**page**

2 / 2

**No ASTM D2000 properties available**

Temperature-range: - 15 °C to + 200 °C

### **Compliant with the EU-directives 2011/65/EC (RoHS) and 2002/95/EC (RoHS).**

The given values are based on a limited number of tests on standard test pieces (2mm sheets) produced in the laboratory. The data from finished parts can deviate from above values depending on the manufactories process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisions do not plan for something else.